

## Brings your InstaThread Carriage back to maximum performance and Economy with a Carriage Rebuild Kit

There's no better way to bring your Orion powered pre-stretch film carriage back to its original performance and economy than replacing the critical components. Orion has made the process easy economical with this rebuild kit that contains everything you need to breathe new life in to your stretch wrapping system.

The Orion Carriage Rebuild kit will apply to most semi-automatic machines from revision 13 and up and early Flex machines. The kit covers several Orion automatic systems as well but customer should call or email Orion to verify components are correct for machine model and serial number.

Part descriptions and quantities for both kits:

Item	Description	Quantity
1	Rubber Roller #1 - long shaft	1
2	Rubber Roller #2 - short shaft	1
3	Aluminum Rollers	5
4	Dancer Spring - medium tension	1
5	Dancer Bar Bronze Bushings	2
6	Carriage up/down Slide Buttons	12
7	Rubber Roller Pillow Block Bearings	4
8	Film Tension Hall Effect Sensor	1
9	Pre-stretch Drive Chain	1
10	Motor Chain (not needed if belt driven)	1
11	Timing Belt (not needed if chain driven)	1

\*All items pictured but not all quantities\*



Part number 1031835 – 20” carriage rebuild kit – individual components list out at approx. \$1,884 – kit will sell for \$1,475 list price – a savings of over \$400!



Part number 1031836 – 30” carriage rebuild kit – individual components list out at approx. \$2,089 – kit will sell for \$1,600 list price – a savings of almost \$500!