



# Technical Bulletin

Bulletin #: V081909-01

Issue Date: August 19, 2009

## Flex Build Procedure Change - Flex Documentation Packet Update

### Summary

FLEX manual and technical resources included with the machine have been expanded and are no longer shipped in the panel, but attached to the outside of the machine for better customer awareness.

### Procedure Change

FLEX Manual and technical resource packet will now be packaged and secured with the shipping instructions / BOL on the outside of the machine for better visibility and to better ensure that the information gets to the customer and not lost in transit or unpacking.

The resource packet will include:

1. Manual and drawings on CD ROM
2. Hard copy electrical prints
3. Signed quality assurance check off sheet
4. Quick Start Guide
5. Factory supplied HMI manual
6. Factory supplied PLC manual
7. Factory supplied VFD manuals



Left – Bundled Technical Resource Package



Right – Components of Technical Resource Package



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## **Instructions to Distributors**

Please note the listed changes for your records and inform your sales and technical staff as to the benefits to both the distributor service network and end users.