

Aligning the Load for an RTA – Change of Procedure Safety Stop

For RTA machines, the load must be aligned correctly to ensure proper wipe down by the film tail treatment. To assist with this, a safety stop (part #0374315) is now included with your machine. This should be placed on the floor 27-1/4" in from the center of the main drive to ensure that the load is not slid into the film clamp or placed too close to the rotary tower and film tail treatment. The corner indicated in the drawing below must be set far enough in so that the film tail is not excessively long. The load should be over toward the alignment corner indicated about 24" from the center of the main drive. The alignment can be checked by manually moving the rotary arm to the alignment corner and checking that there is 4-6" of clearance between the carriage and the load.

