

## Tower Gearbox Vent Plug Installation

This bulletin is to inform distributors and end users of the need to install the gearbox vent plug into the tower gearbox for extended tower Flex LPD, HPD, LPA, HPA and CTS models that are **shipped with the tower laying down**. The vent plug is sent with the machine enclosed in the electrical cabinet with a label that identifies that the vent plug is enclosed in the electrical cabinet. If you cannot locate the vent plug, do not operate the machine. The vent plug part number is **748218**. To replenish the oil, fill with **HD320 mineral oil**. Use the sight glass to verify the oil level when in the horizontal position. In the vertical position, the safest way to verify the level is to pull the plug and verify the level.

**Failure to install the vent plug prior to operation could result in gearbox failure and will void your warranty coverage for the gearbox.**

**Tower Gearbox Vent Plug Located in Electrical Panel**



**Vent Plug Not Installed When Machine is Shipped**



**Vent Plug Installed**

