

## How to Change the Carriage to 350% Prestretch

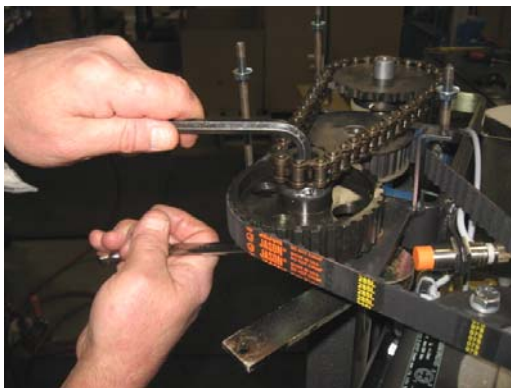
1. Unhook spring off of dancer bar to relieve pressure.



2. Loosen motor bracket hardware to relieve tension off of belt.



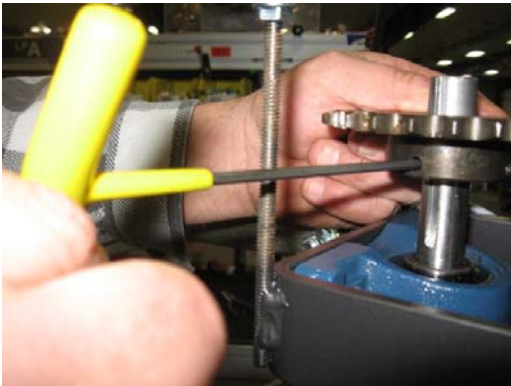
3. Loosen hardware on sprocket pulley.



4. Remove chain link and chain.



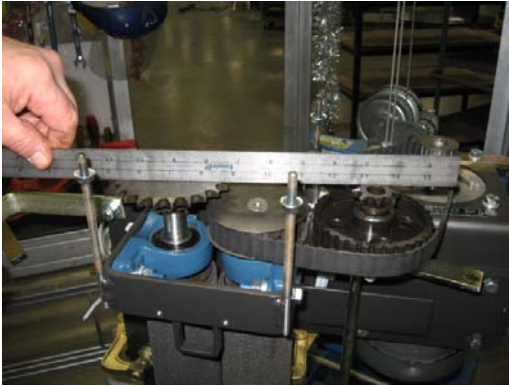
5. Take off existing outer 260% prestretch sprocket.



6. Replace with new 350% prestretch sprocket provided in kit.



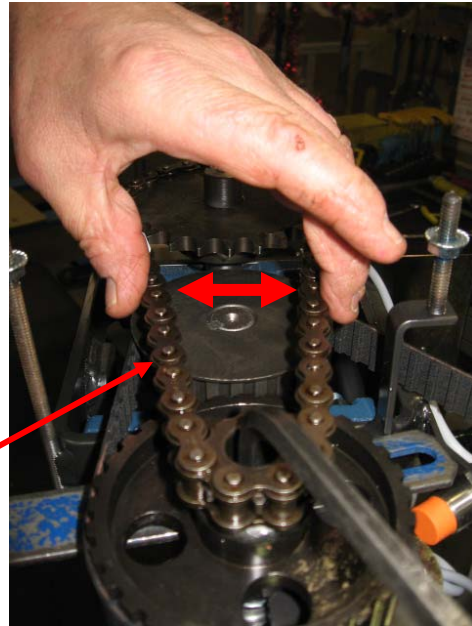
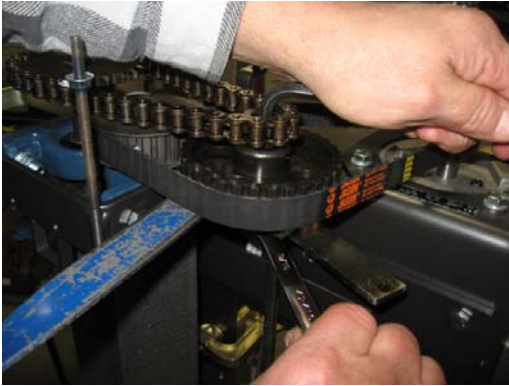
7. Check that the sprockets are level.



8. Add new chain with an additional ½ link and connecting link onto the sprocket and sprocket pulley.

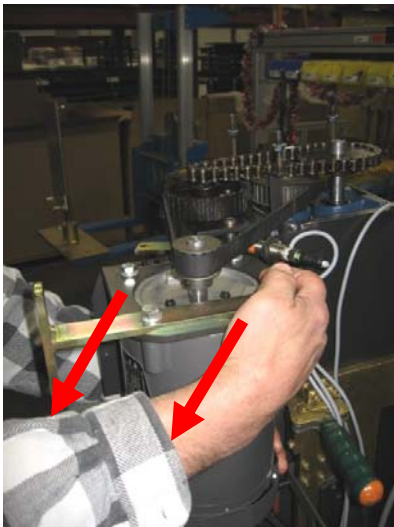


9. Tighten chain with flat bar and re-tighten sprocket pulley so that the chain is tight.



Check  
Tension

10. Pull outward on the motor end bracket to tighten up the belt and re-tighten motor bracket hardware. (See illustration with step #2)



Check  
Tension

11. Rehook spring up to the dancer bar. (See illustration with step #1)